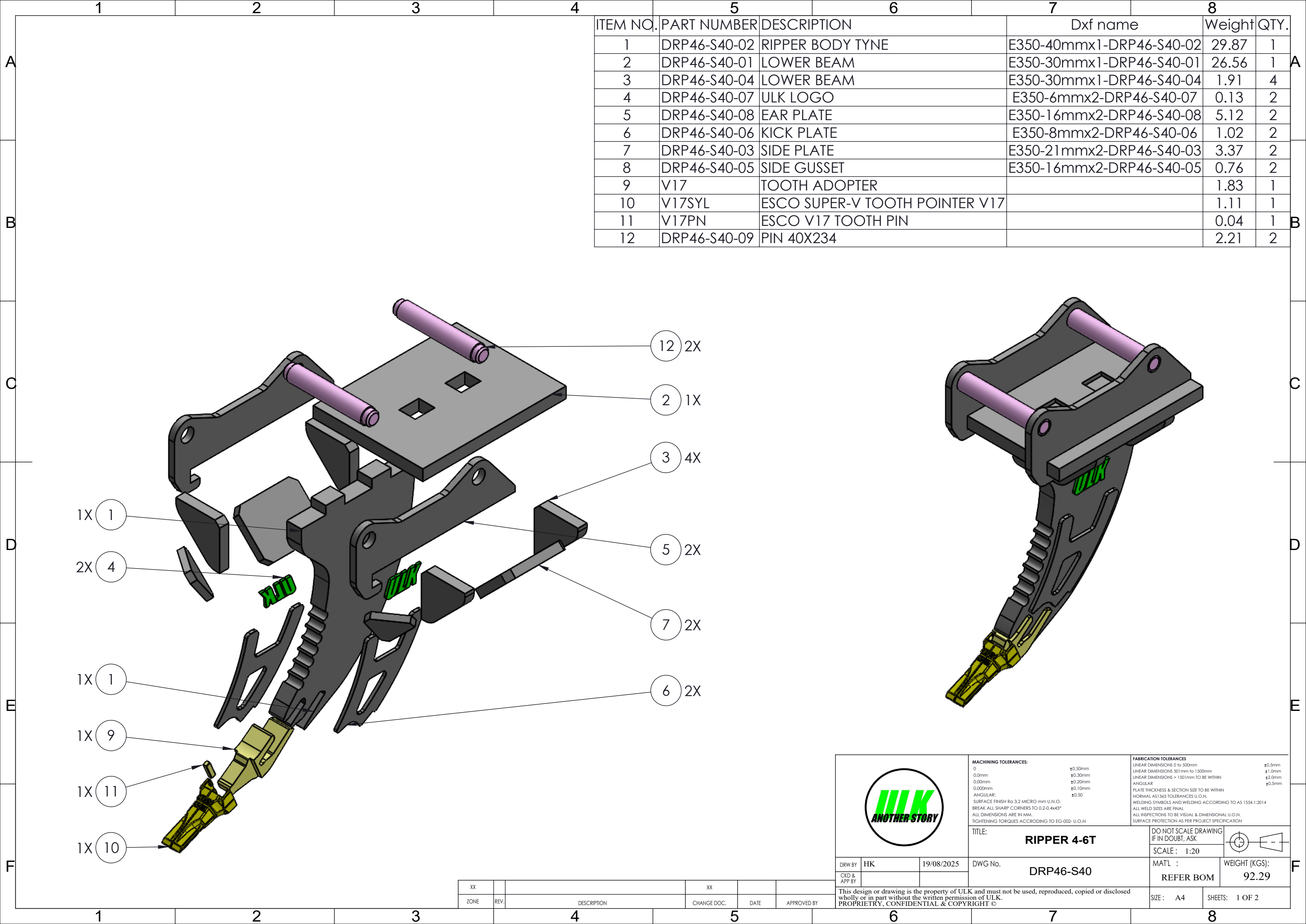




ITEM NO.	PART NUMBER	DESCRIPTION	Dxf name	Weight	QTY.
1	DRP46-S40-02	RIPPER BODY TYNE	E350-40mmx1-DRP46-S40-02	29.87	1
2	DRP46-S40-01	LOWER BEAM	E350-30mmx1-DRP46-S40-01	26.56	1
3	DRP46-S40-04	LOWER BEAM	E350-30mmx1-DRP46-S40-04	1.91	4
4	DRP46-S40-07	ULK LOGO	E350-6mmx2-DRP46-S40-07	0.13	2
5	DRP46-S40-08	EAR PLATE	E350-16mmx2-DRP46-S40-08	5.12	2
6	DRP46-S40-06	KICK PLATE	E350-8mmx2-DRP46-S40-06	1.02	2
7	DRP46-S40-03	SIDE PLATE	E350-21mmx2-DRP46-S40-03	3.37	2
8	DRP46-S40-05	SIDE GUSSET	E350-16mmx2-DRP46-S40-05	0.76	2
9	V17	TOOTH ADOPTER		1.83	1
10	V17SYL	ESCO SUPER-V TOOTH POINTER V17		1.11	1
11	V17PN	ESCO V17 TOOTH PIN		0.04	1
12	DRP46-S40-09	PIN 40X234		2.21	2

MACHINING TOLERANCES:

0	±0.50mm
0.0mm	±0.30mm
0.00mm	±0.20mm
0.000mm	±0.10mm
ANGULAR:	±0.50
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.	
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°	
ALL DIMENSIONS ARE IN MM.	
TIGHTENING TORQUES ACCRODING TO EG-002-U.O.N	

FABRICATION TOLERANCES

LINEAR DIMENSIONS 0 to 500mm	±0.5mm
LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
ANGULAR	±0.5mm
PLATE THICKNESS & SECTION SIZE TO BE WITHIN	
NORMAL AS1365 TOLERANCES U.O.N.	
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
ALL WELD SIZES ARE FINAL	
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.	
SURFACE PROTECTION AS PER PROJECT SPECIFICATION	

TITLE:

RIPPER 4-6T

DO NOT SCALE DRAWING IF IN DOUBT, ASK

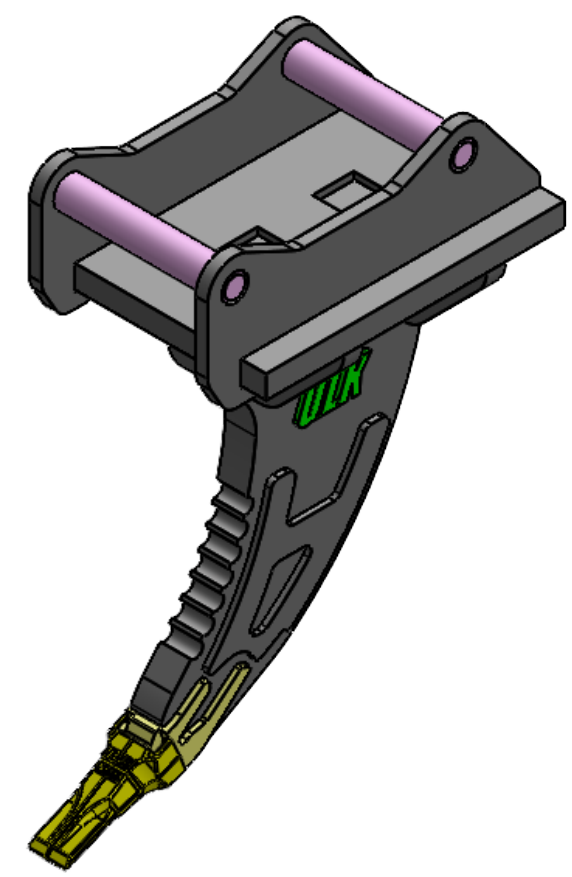
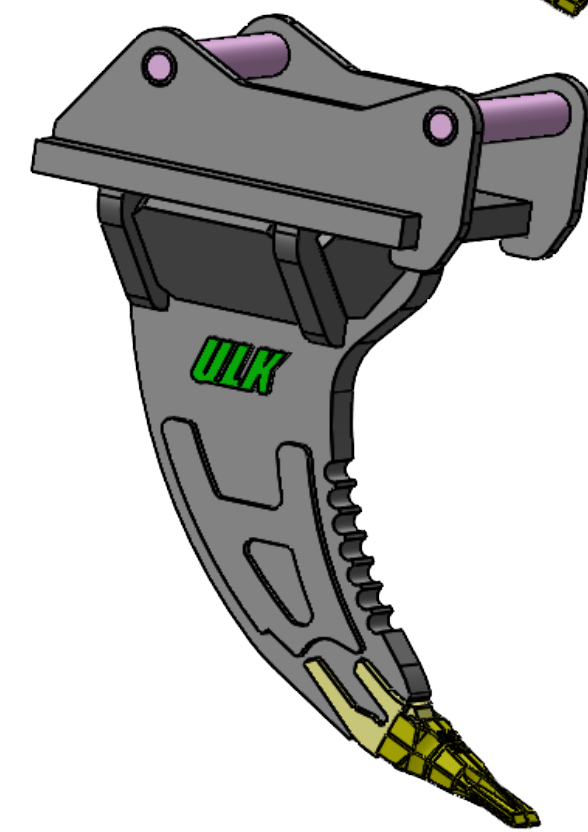
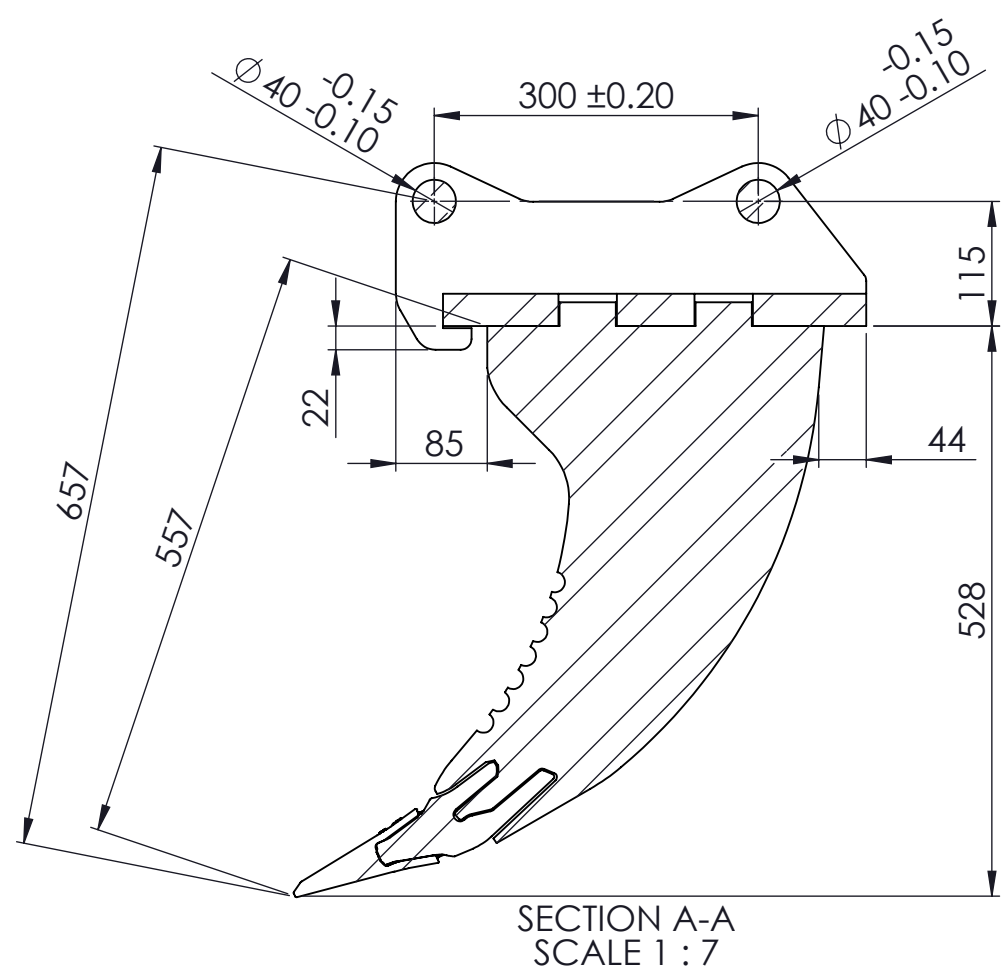
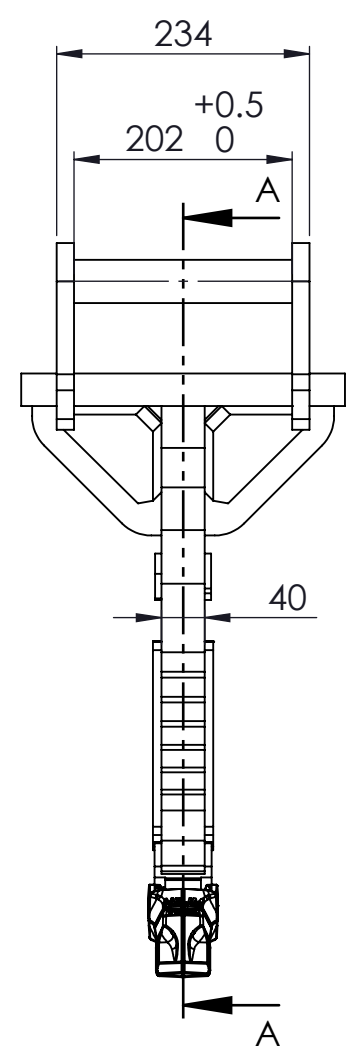
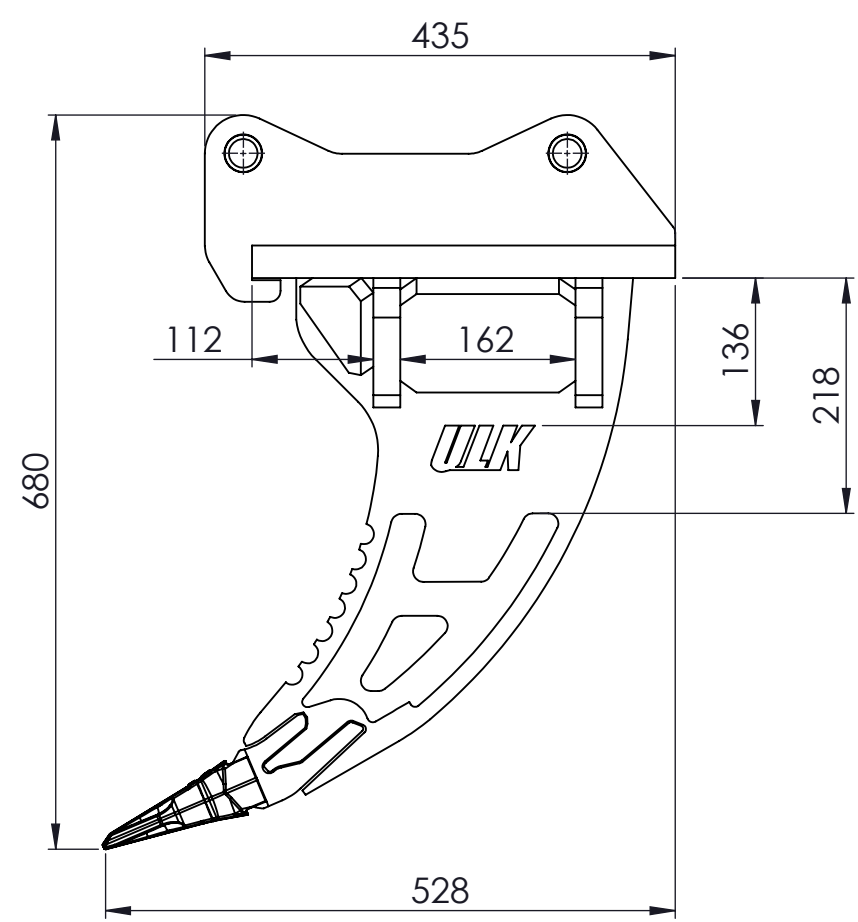
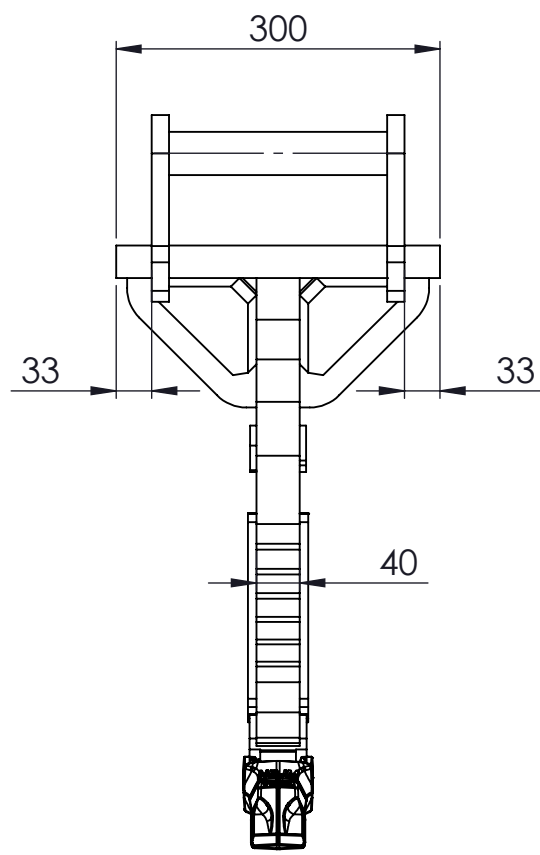
SCALE: 1:20

DRW BY	HK	19/08/2025	DWG No.	DRP46-S40	MAT'L :	WEIGHT (KGS):
CKD & APP BY					REFER BOM	92.29

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SIZE:	A4	SHEETS:	1 OF 2
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XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY





MACHINING TOLERANCES:

0	±0.50mm
0.0mm	±0.30mm
0.00mm	±0.20mm
0.000mm	±0.10mm
ANGULAR:	±0.50
SURFACE FINISH Ra 3.2 MICRO mm U.O.N.	
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°	
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WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
ALL WELD SIZES ARE FINAL	
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.	
SURFACE PROTECTION AS PER PROJECT SPECIFICATION	

TITLE: **RIPPER 4-6T**

DO NOT SCALE DRAWING IF IN DOUBT, ASK

SCALE: 1:20

DRW BY: HK	19/08/2025	DWG No. DRP46-S40	MAT'L: REFER BOM	WEIGHT (KGS): 92.29
CKD & APP BY:				

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SIZE: A4	SHEETS: 2 OF 2
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XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY